Kit Includes:
- 7 – Heat Cure Repair Compounds (Black, Brown, Red, Yellow, Green, Blue, & White, 1/8 fl oz/3.7mL each)
- 2 – Vinyl Adhesives (1/8 fl oz/3.7mL each)
- 1 – Backing Fabric piece (3 x 3 in/7.6 cm x 7.6 cm)
- 3 – Grain Papers (3 x 3 inch/7.6 cm x 7.6 cm)
- 1 – Practice Vinyl piece (3 x 3 inch/7.6 cm x 7.6 cm)
- 1 – Mixing Spatula
- 1 – Empty Mixing Cup
- 1 – Heat Transfer Tool

Color Match Guide

Directions for Use

READ INSTRUCTIONS THOROUGHLY AND PRACTICE ON THE VINYL PIECE INCLUDED PRIOR TO THE ACTUAL REPAIR JOB. THE VINYL PIECE INCLUDED IN THIS KIT IS ONLY TO BE USED FOR PRACTICING PURPOSES AND IS NOT INTENDED TO MAKE THE ACTUAL REPAIR.

1. CLEAN AREA: Clean the damaged area using a non-soapy cleaner to remove any dirt or grime from the surface. Carefully trim any frayed, excess threads, or charred material (if burn damage) with razor or knife.

   Damage

   Cleaning Damage

2. BACKING FABRIC: Note: For repairs greater than ¼ inch, use backing fabric. (Cuts, burns or holes that are less than ¼ inch do not require cloth backing fabric). Cut the enclosed fabric slightly larger than the damage. Use the spatula to insert the fabric into and under the damage. This will provide support for the repair compound. Use the vinyl adhesive to glue the backing fabric in place. Important: Adhesive requires a four hour dry time.

   a. Applying adhesive
   b. Void adhesive leaves after it’s dry

3. SELECT GRAIN PAPER: Enclosed are three grain paper patterns. Select the grain paper closest to that of your damaged leather/vinyl. On the top center of the grain paper, draw an outline of the damaged area. This will allow you to position the heat transfer tool accurately over the repair compound in step 7.

4. FILL DAMAGE: For deep damages (for example in a vinyl dashboard), use the spatula to apply small amounts of the vinyl adhesive into the damaged area until the surface is level. Important: Adhesive requires a four hour dry time. The vinyl adhesive will shrink slightly as it dries, leaving a void. This will be filled in with the color repair compound.

5. MATCH COLOR: Using the color match guide and the empty mixing cup, mix very small amounts of compound to obtain the desired color needed. Note: White will lighten colors; yellow will brighten colors; black and brown will darken colors; brown can be made using red as the base and adding black and yellow. Use the practice vinyl and your color match compound in order to compare it to your color vinyl or leather.

   c. 
   d. 
   e. 
   f. 

CAUTION! May cause eye and skin irritation. May cause nose and throat irritation.

CONTAINS – Heat Cure Repair Compounds: Dinonyl Phthalate, Branched and Linear (68515-45-7); Diheptyl Phthalate, Branched and Linear (68515-44-6); Poly(vinyl Chloride) (9002-88-2); Di(hexyl, nonyl) Phthalate, Branched and Linear (111381-89-8); Di(hexyl, undecyl) Phthalate, Branched and Linear (111381-90-9); Di(undecyl, undecyl) Phthalate, Branched and Linear (111381-91-0); 1,2-Benzenedicarboxylic Acid, Diundecyl Ester, Branched and Linear (85507-79-5); Iron Oxide (FE3O4) (1317-61-9); C.I. Pigment Green 7 (1328-53-6); C.I. Pigment Blue 15 (147-14-8); Titanium Dioxide (13463-67-7); C.I. Pigment Red 170 (6486-23-3). Vinyl Adhesive: Vinyl acetate/acrylic copolymer (Mixture); Water (7732-18-5).

PROTECT FROM FREEZING.

VOC INFORMATION: Please consult Federal, State and Local Regulations. Heat Cure Repair Compounds: VOC < 1%. Vinyl Adhesive: VOC < 1%

PRECAUTIONS: Avoid eye and prolonged skin contact. Avoid breathing of vapors. Use only with adequate ventilation. Do not swallow. Wash thoroughly after handling. Close container after each use.

KEEP OUT OF REACH OF CHILDREN.

FIRST AID INFORMATION: Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention. Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention. Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention. If Swallowed: Do not induce vomiting. Get medical attention.
6. APPLY COLOR COMPOUND: Once vinyl adhesive is dry, use the spatula to evenly apply the color repair compound into the damaged area. Correct application of the color repair compound is necessary to produce an excellent repair job. Wipe up any excess from around the damage. **Note:** Do not over fill the damaged area. Filling the surface evenly is very important and care should be taken.

![Image](45x421 to 128x506)

Evenly filled, damaged area

7. PLACE GRAIN PAPER ON REPAIR: Place the grain paper over the un-dried color repair compound, making sure your drawn outline is directly over the damaged area. Do not move it. If repair is on a vertical surface, tape the grain paper down.

![Image](46x262 to 129x347)

8. HEAT CURE: This is a very important step in the repair process. Plug in a hot iron and allow it four minutes to heat up on high setting (approximately 300F). Place the metal tip of the heat transfer tool directly on the iron and allow several minutes to heat the tool.

![Image](47x108 to 130x192)

After the tool is heated, place the hot metal tip on the grain paper over the drawn outline of the damage. Rotate the heat tool on the grain paper outline in a circular motion for 35-45 seconds.

Care must be taken not to overheat the grain paper. Heat must be applied to each and every section where the grain paper covers the repair compound. Reheat the heat transfer tool as needed. When repaired area cools, peel grain paper and examine repair. If the repaired area is sticky or tacky, repeat Step 8. If there are any defects or pin holes in the repair, repeat Steps 6-8.

**Important:** Never let this tool directly touch the vinyl or leather.

**Note:** This is a very important step in the repair process. Reheating the grain paper will help to ensure a smooth repair. If the repair area is not smooth, reheat the tool as needed.

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